

Garlock Compression Packing

1303-FEP Braided Packing

Description

The 1303-FEP packing is manufactured from flexible graphite yarn contained by an INCONEL filament jacket. This INCONEL wire filament is only 0,1 mm diameter and making the finished braid non-abrasive to valve stems. The packing minimizes valve emissions and reduces actuation forces.

Due to inconel meshing the packing has a high pressure and was used up to 690 bar dependence of the application and size.



Main Segments

» Valve OEM
» Chemical Industries
» Oil and Gas
» Critical Service
» Maintenance

Certificates/Declarations 1)

» TA-Luft certification
» ISO 15848-1
» API 622 second version
» API 622 upcoming third version
» „Fire-tested“ API 589 and 607
» ChevronTexaco Test Standard

Key Benefits

» Combine many different industries standard
» Dual type corrosion resistance
» Available as boxes and di formed rings
» Low percent of PTFE content
» TA-Luft certification
» API 622 second version
» API 622 upcoming third version
» „Fire-tested“ API 589 and 607

Features 1)

» Temperature: -200 °C to +455 °C in steam up to +650°C
» Pressure: up to 690 bar
» pH full range 0 – 14

1) Depending on product and application details.

Important information for installation

- » This set configuration is typically made up of 5 rings . Set needs to be installed one ring at a time and each ring firmly.
- » Apply compression to the lower rings in the set when possible. If the gland follower will reach down to contact the second ring, then use it to apply compression by tightening down on the gland bolts to the minimum Recommended Torque (see below section). If the gland follower does not contact the second packing ring, then insert a proper size bushing in the stuffing box and again, apply compression by tightening down on the gland bolts to the minimum recommended torque. Remove this bushing after the compression step.
- » Do this steps until all rings are installed:
If a torque wrench is not readily available, a work around compromise would be to apply 30% compression by braided and 15% compression by formed rings to the set.

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Estimated Force Formulas for 1303-FEP

Estimated Reciprocating Frictional Force Formular for 1303-FEP

$$F = \pi * d * H * LF * 450$$

F = Calculated Friction Force (N)

d = Stem Diameter (mm)

H = Uncompressed Packing Height (mm)

LF = Load Factor 586 (bar) or 1.5° system pressure if these higher

Estimated Rotating Frictional Torque Formula for 1303-FEP in order to estimate the amount of frictional torque on the stem, we simply assume that the above force will act in a different direction. Taking this force and multiplying it by the moment arm that it acts on (d/2), we estimate the stem torque with the following equation.

$$T = \frac{\pi * d * H * LF * 450}{4000000}$$

Where = Calculated Frictional Torque (Nm)

3) For further information on gasket dimensions without a listed item number please contact Garlock's Static Seal department.

Note:
Properties/applications shown throughout this brochure are typical. Your specific application should not be undertaken without independent study and evaluation for suitability. For specific application recommendations consult Garlock. Failure to select the proper sealing products could result in property damage and/or serious personal injury. Performance data published in this brochure has been developed from field testing, customer field reports and/or in-house testing. While the utmost care has been used in compiling this brochure, we assume no responsibility for errors. Specifications subject to change without notice. This edition cancels all previous issues. Subject to change without notice GARLOCK is a registered trademark for packings, seals, gaskets, and other products of Garlock.
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GARLOCK GMBH

an EnPro Industries family of companies

Falkenweg 1, 41468 Neuss, Germany

Tel: +49 2131 349 0

www.garlock.com

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